# Machine Pre-Start Safety Check

Operator pre-start check of production machinery: guards, interlocks, emergency stops, leaks and housekeeping.

| | |
|---|---|
| **Machine ID *** | |
| **Machine name** | |
| **Operator *** | |
| **Date *** | _____ / _____ / _____ |
| **Shift** | ☐ Early ☐ Late ☐ Night ☐ Day |

| Item | OK | Defect | N/A |
|---|---|---|---|
| Fixed guards in place and secure * | ☐ | ☐ | ☐ |
| Interlocked guards stop machine when opened * | ☐ | ☐ | ☐ |
| Emergency stops operate * | ☐ | ☐ | ☐ |
| No hydraulic / air / oil leaks * | ☐ | ☐ | ☐ |
| Tooling secure and undamaged * | ☐ | ☐ | ☐ |
| Warning labels legible * | ☐ | ☐ | ☐ |
| Area clean and free of obstructions * | ☐ | ☐ | ☐ |
| Lighting adequate * | ☐ | ☐ | ☐ |
| Required PPE available * | ☐ | ☐ | ☐ |

| | |
|---|---|
| **Machine safe to run? *** | ☐ Yes ☐ No - reported and locked out |
| **Defects** | |
| **Defect photo** | *Attach photo or sketch* |
| **Operator signature *** | |

* Required